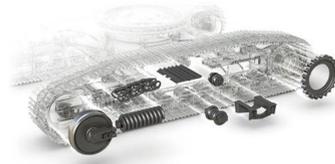


UNDERCARRIAGE VISUAL CHECK

(Recommended for weekly or within 40-hour periods)



MACHINE INFORMATION

Machine model		Date	
Machine Serial No.		Checked by	
Machine hours		Machine travel hours	
		Travel time/speed ratio	_____ %

TRACK TENSION

LEFT TRACK		VALUE	RIGHT TRACK	
Current	_____	Application values _____ to _____	Current	_____
After	_____	Application track tension values for the machine as referenced by the owner's manual.	After	_____

COMPONENT CHECKS

Item	Left Track		Check	Right Track		COMMENTS
	Needs attention	Checked OK		Needs attention	Checked OK	
Track shoes	Needs attention	Checked OK	<ul style="list-style-type: none"> Loose bolts and nuts <ul style="list-style-type: none"> strike the track shoes with a hammer Bent or broken track shoes Defects on grousers 	Needs attention	Checked OK	
Links	Needs attention	Checked OK	<ul style="list-style-type: none"> Cracks Spalling Side wear Wear on the link pin boss 	Needs attention	Checked OK	
Pins	Needs attention	Checked OK	<ul style="list-style-type: none"> Broken pins Pins sticking out <ul style="list-style-type: none"> Pay special attention to the master pin 	Needs attention	Checked OK	
Bushings	Needs attention	Checked OK	<ul style="list-style-type: none"> Cracks Deformation 	Needs attention	Checked OK	
Top rollers	Needs attention	Checked OK	<ul style="list-style-type: none"> Flat spots on the flange Broken shafts Oil leaks 	Needs attention	Checked OK	
Bottom rollers	Needs attention	Checked OK	<ul style="list-style-type: none"> Cracks Deformation Oil leaks 	Needs attention	Checked OK	
Idlers	Needs attention	Checked OK	<ul style="list-style-type: none"> Cracks Lateral elongation Oil leaks 	Needs attention	Checked OK	
Sprockets	Needs attention	Checked OK	<ul style="list-style-type: none"> On the teeth profile <ul style="list-style-type: none"> Cracks Spalling Side wear Loose bolts 	Needs attention	Checked OK	

WEAR DISTRIBUTION?



Complete the form with the Machine Information required
 Indicate your findings on the Track Tension and Component Checks
 Indicate the Wear Distribution

